

Salmonella Initiative Program (SIP) Participants Table

This table identifies establishments currently participating in the *Salmonella* Initiative Program (SIP), a regulatory waiver program. FSIS regulations (specifically 9 CFR 303.1(h), 381.3(b), and 590.10) authorize the Administrator to waive for limited periods any provisions of the regulations to permit experimentation so that new procedures, equipment, and processing techniques may be tested to facilitate definite improvements. As described in the July 13, 2011, *Federal Register* notice, [Salmonella Verification Sampling Program: Response to Comments on New Agency Policies and Clarification of Timeline for the Salmonella Initiative Program \(SIP\)](#), “[the] *Salmonella* Initiative Program (SIP) [is] for meat and poultry slaughter establishments that agree to share internal food safety data with FSIS in order to receive waivers of regulatory requirements. SIP benefits public health in that it encourages slaughter establishments to test for microbial pathogens and to respond to the ongoing results by taking steps when necessary to regain process control and thus to minimize the presence of pathogens of public health concern.”

This table lists the waivers from regulatory requirements that FSIS has granted to SIP establishments. Establishments participating in SIP test for *Salmonella*, *Campylobacter* (if applicable), and generic *E. coli* or other indicator organisms and share all sample results with FSIS. The SIP data may inform future rulemaking activities. Additionally, the former HIMP establishments have been removed from the [List of Participating Plants](#) on the HIMP tab of the FSIS website and have been incorporated into this Table, if they are still actively operating under a regulatory waiver. The table includes the dates establishments initially joined the SIP and the date the most recent updated waiver letter was issued.

FSIS will update this information should it grant new waivers.

Last Updated 7/30/2019

Poultry line speed waivers (9 CFR 381.69 (a) and 381.69 (b))		NPIS	HIMP	Former HIMP	SIP Initial Waiver Letter Issued	Updated Waiver Letter Issued
P-468	Peco Foods, Inc.	X		X	7/2012	2/2019
P-192	Pilgrim’s Pride Corp.	X		X	6/2012	4/2019
P-548	JCG Foods of Alabama, LLC	X		X	6/2012	2/2019
P-341	Golden Rod Broiler	X		X	6/2012	2/2019
P-7101	Tyson Foods, Inc.	X		X	3/2012	2/2019
P-1307	Mar-Jac Poultry	X		X	5/2012	4/2019
P-758	Tyson Foods, Inc.	X		X	8/2012	2/2019
P-7927	Amick Farms, LLC	X		X	7/2012	4/2019
P-165S	OK Foods, Inc.	X		X	6/2012	2/2019
P-810	Pilgrim’s Pride Corp.	X		X	6/2012	4/2019
P-517	Mar-Jac Poultry	X		X	5/2012	4/2019
P-177	Pilgrim’s Pride Corp.	X		X	5/2012	4/2019
P-1249	George's Chicken, LLC	X		X	8/2012	4/2019
P-7987	Amick Farms, LLC	X		X	3/2011	2/2019
P-206	Pilgrim’s Pride Corp.	X		X	8/2012	4/2019
P-584	Pilgrim’s Pride Corp.	X		X	6/2012	4/2019
P-165H	OK Foods, Inc.	X		X	6/2012	2/2019
P-687	House of Raeford	X		X	6/2012	2/2019
P-46091	Ozark Mountain Poultry, Inc.	X			10/2018	-
P-1257	Fieldale Farms, Inc.	X			10/2018	-
P-20604	Gerber Poultry, Inc.	X			10/2018	-
P-45483	Peco Foods, Inc.	X			10/2018	-
P-1201	Pilgrim’s Pride Corp.	X			10/2018	-

P-7342	Wayne Farms, LLC	X			2/2019	-
P-19128	Case Farms	X			5/2019	-
P-1250	Fieldale Farms, Inc.	X			5/2019	-
P-32	Mar-Jac Poultry	X			5/2019	-
P-1325	Tyson Foods, Inc.	X			7/2019	-
P-243	Tyson Foods, Inc.	X			7/2019	-
P-18	Cargill (turkey)	X		X	2/2012	09/2015
P-635	Cargill (turkey)	X		X	2/2012	08/2015
NPIS for other species (fowl, duck) (9 CFR 381.76 (b)(1) and 381.67)						
P-1480	Tip Top	X			4/2016	7/2019
P-27389	Pitman Farms	X			12/2015	6/2019
P-17766	Southern Hens, Inc.	X			2/2012	2/2019
P-6519B	Coastal Processing	X			3/2019	-
P-46228	J & E Food Group	X			7/2019	-
Poultry inspection staffing standards (9 CFR 381.76; 381.36 (c)(1)(iii)) – increased number of inspectors per line						
P-17980	Pilgrim's Pride				5/2012	09/2012
Fowl slaughter under SIS and finished product standards (381.76(b)(1)(i) and 381.76(b)(3))						
P-27	Tyson Foods, Inc.				9/2011	05/2017
Duck slaughter under SIS (381.76(b)(1)(i) and 381.67)						
P-300	Maple Leaf Farms, Inc.				3/2019	-
P-2028	Culver Duck Farms, Inc.				3/2011	05/2019
Ready-to-cook standard to allow oil glands to remain intact on finished turkey carcasses (9 CFR 381.1)						
P-46881	Kelly Turkey				10/2017	-
Sampling Frequency (9 CFR 381.65(g)(2)(i))						
P-7470	Mountaire Farms, Inc.	X			10/2012	12/2018
Market Hog line speed, decreased number of inspectors, generic <i>E. coli</i> testing waivers (9 CFR 310.1 (b)(3); 310.25 (a) and 310.25 (b))						
M-85B	Swift Pork Company		X		9/2012	-
M-46491	WholeStone Farm Cooperative, Inc. <i>*Previously, Est. M199N, changed ownership and Est No in 2018.</i>		X		8/2012*	12/2018
M-360	Smithfield Packaged Meats Corp.		X		8/2012	10/2012
M-791	Clemens Food Group, LLC		X		6/2012	-
M-1620	Quality Pork Processors		X		6/2012	-
M-791C	Clemens Food Group, LLC				9/2017	-
Market Hog generic <i>E. coli</i> testing waiver (9 CFR 310.25 (a))						
M-244L	Tyson Fresh Meats, Inc.				9/2014	5/2019
M-244W	Tyson Fresh Meats, Inc.				9/2014	5/2019
M-244I	Tyson Fresh Meats, Inc.				7/2016	5/2019
Market Hog alternative kidney presentation for increased line speed and generic <i>E. coli</i> testing waivers (9 CFR 310.1(b)(3) and 310.25 (a))						
M-244M	Tyson Fresh Meats, Inc.				12/2016	5/2019
Market Hog handling of bruised parts and generic <i>E. coli</i> testing waivers (9 CFR 310.14 and 310.25 (a))						
M-244	Tyson Fresh Meats, Inc.				1/2013	5/2019